

Friday, 5/30/2008 8:23:33 AM
David Duval

Process Sheet

OK

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: SEAT SUPPORT ASSEMBLY, LH
Job Number	: 05009	Part Number	: D3784043
Estimate Number	: 13328	Drawing Number	: PROTO
P.O. Number	:	Project Number	: IA0004
This Issue	: 5/30/2008 S.O. No. :	Drawing Revision	: PROTO 08.30
Prsht Rev.	: NC	Material	:
First Issue	: 11 Type : R & D SM/MED FAB	Due Date	: 6/6/2008 Qty: 2 Um: Each
Previous Run	:		
Written By	: <u>AA 08/05/30</u>		
Checked & Approved By	:		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec		

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0 D3763043 End Fitting Assembly, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
End Fitting Assembly, LH
batch: B 39484 AD 080530

3.0 D37701 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Tube
batch: B 38883 AD 080530 2

4.0 D37703 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Tube
batch: B 38885 AD 080530 2

5.0 AN513A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Bolt
batch: M107321 AD 080530 8

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Drawing Name: SEAT SUPPORT ASSEMBLY, LH

Job Number: 05009

Part Number: D3784043

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D3763041 End Fitting Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

End Fitting Assembly

batch: B39485

AD

0805 30

7.0 NAS1149F0563P Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: M108099

AD

0805 30

8.0 MS21042L5 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M07464

AD

0805 30

9.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up****

****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT****

AD

0805 30

10.0 QC5 INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL



PA 08.05.30

Comment: INSPECT WORK TO CURRENT STEP

11.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

PA 08.06.02

12.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PA 08.06.02

charge to w/o #00096

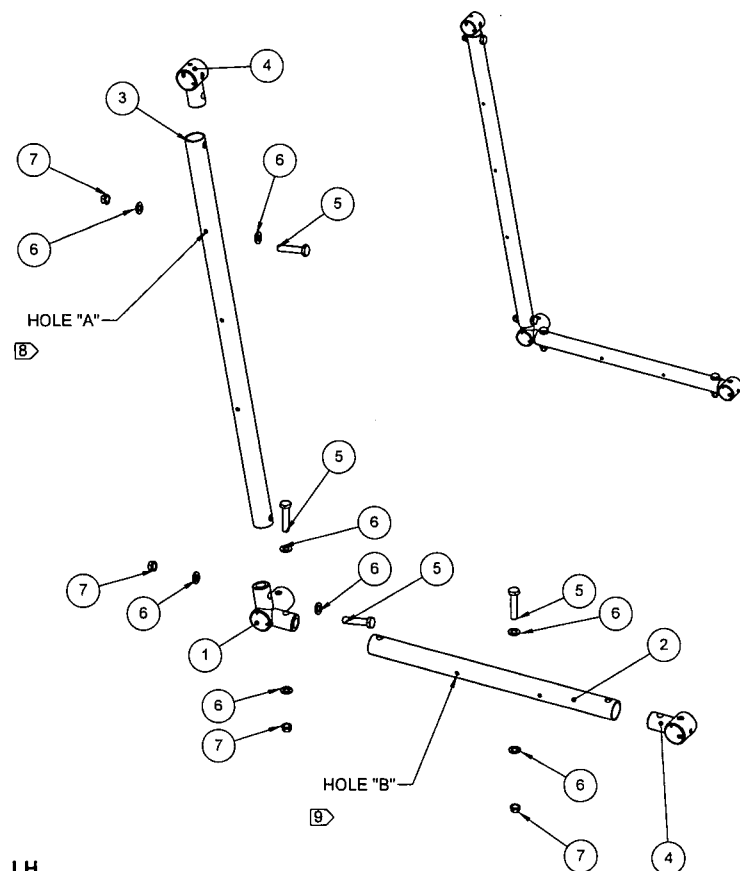
h 08.06.11

D3763-043 PA 06.05.30

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3762-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	AN5-13A	BOLT	4
6	NAS1149F0563P	WASHER	8
7	MS21042L5	NUT	4

PA 06.05.30
PROTOTYPE

Qty X2 **D3784-043 SEAT SUPPORT ASSY, LH**



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs
- 8) HOLE "A" IS LOCATED 5" FROM THE END OF D3770-3 TUBE AND MUST BE ORIENTED UP
- 9) HOLE "B" IS LOCATED 5" FROM THE END OF D3770-1 TUBE AND MUST BE ORIENTED AFT

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3784	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SEAT SUPPORT ASSEMBLY	1:1
DATE	08.05.15	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	